WASHINGTON, D.C.

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as states below next to my name: that I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

FREE-CU	TTING TOOL SI	<u>rer</u>						
The specification of which is 🛮 attached and/or 🗆 was filed onas								
application Serial No								
~TF								
☐ international (PCT) application No								
and as amended on(if any).								
I hereby state that I have reviewed and understand the contents of the above identified specification, including the								
alaime as amended by any	zamendment referred to a	ahove.						
I acknowledge t	I acknowledge the duty to disclose information which is material to the examination of this application in							
accordance with Title 37. Code of Federal Regulations, \$1.56(a).								
I haraby alaim foreign priority benefits under Title 35. United States Code, \$119 of any foreign application(s) for								
patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:								
COUNTRY	ADDITION NI	MRFR	DATE OF FILING	PRIORITY CLAIMED UNDER 35				
COUNTRY	APPLICATION NUMBER		Britz of Figure	U.S.C. 119				
JAPAN	2001-060782		March 5, 2001	X YES ☐ NO				
JAPAN	2001-060809		March 5, 2001	ĭ YES ☐ NO				
JAPAN	2001-278579		September 13, 2001	▼ YES □ NO				
I hereby claim f	he benefit under Title 35.	United State	es Code, § 120 of any United S	tates application(s) listed				
halam and incofor on the	subject matter of each of	the claims of	f this application is not disclose	ed in the prior United States				
amplication in the matter r	provided by the first parag	graph of Title	e 35. United States Code, § 11.	, I acknowledge the duty to				
application in the matter provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the								
filing data of the prior application and the national or PCT international filing date of this application:								
APPLICATION NUMBER DATE OF FILING			STATUS(Patented, Pending, Abandoned)					
I hereby appoint the follow attorneys to prosecute this application and transact all business in the Patent and								
Trademork Office connected therewith: Law Office of Townsend & Banta: Donald E. Townsend, Registration No. 22, 069:								
Donald E. Townsend, Jr. Registration No. 43, 198. Please address all correspondence to the Law Office of Townsend & Banta, #50028 Suite 500, 1225 Eye Street, N.W. Washington, D.C. 20005.								
Banta, #50028 Suite 500,	1225 Eye Street, N.W. V	Washington,	D.C. 20005.					
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on								
information and belief are believed to be true; and further that these statements were made with the knowledge that willful								
6.1 a statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of 11tle 18 of the								
United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued								
thereon.				I DATE				
FULL NAME OF SOLE OR FIRST I	NVENTOR	INVENTOR'S S	SIGNATURE					
Kiyohito ISHIDA		K.	Islida	2002·2·15				
RESIDENCE			Ch	IZENSHIP				
Sendai-shi Miyad	panese							
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FULL NAME OF SECOND JOINT I	INVENTOR, IF ANY	INVENTOR'S	SIGNATURE	DATE				
		1 /	Chave	2002.2.5				
RESIDENCE CITIZENSHIP								
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Listing of inventors Continued on Page 2 hereof. X Yes \(\sum \) No								

LAW OFFICES OF TOWNSEND & BANTA

Listing of Inventors Continued from Page 1 of Declaration and Power of Attorney for invention entitled:

FREE-CUTTING TOOL STEEL

FULL NAME OF THIRD JOINT INVENTOR, IF ANY	INVENTOR'S SIGNATURE		DATE				
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Yukinori MATSUDA RESIDENCE CA DALDO TOKUSHUKO KAR		CITIZENS	1				
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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY	INVENTOR'S SIGNATURE KETTE BUNCH		DATE				
Kozo OZAKI			2002.1.25				
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Nagoya-shi, Aichi Japan POST OFFICE ADDRESS		<u> </u>					
c/o DAIDO TOKUSHUKO KABUS	SHIKI KAISHA GUUTSU KA	TAHIA	SU KENKYUSHO				
I			OO REMINIOON				
30, Daido-cho 2-chome, Minami-k	INVENTOR'S SIGNATURE		DATE				
Seiji KURATA	Seiji Kurata		2002, 1,30				
RESIDENCE C/O DAIDO TOKUSHUKO KAB	ÚSHÍKI KAISHA GIJÚTSU	CITIZEN	SHIP				
KAIHATSU KENKYUSHO, 30, Daido-che	Japa	Japanese					
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	CHILL KVICHV CHILLEN K	ハルハナ	SII KENKALISHU				
c/o DAIDO TOKUSHUKO KABUSHIKI KAISHA GIJUTSU KAIHATSU KENKYUSHO							
30, Daido-cho 2-chome, Minami-k	inventor's signature		DATE				
Takayuki SHIMIZU	Takayuki Shimizu		2002 /.30				
RESIDENCE C/O DAIDO TOKUSHUKO KAB	USHIKI KAISHA GUUTSU	CITIZENSI	•				
KAIHATSU KENKYUSHO, 30, Daido-che	Japar	nese					
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			01.145.110.410110				
C/O DAIDO TOKUSHUKO KABUSHIKI KAISHA GIJUTSU KAIHATSU KENKYUSHO							
30, Daido-cho 2-chome, Minami-ku, Nagoya-shi, Aichi Japan FULL NAME OF EIGHTH JOINT INVENTOR, IF ANY J INVENTOR'S SIGNATURE DATE							
FOLL NAME OF EIGHTH JOINT INVENTOR, IF ANY	AVENTOR S SIGNATURE		DAIL				
RESIDENCE		CITIZEN	SHIP				
POST OFFICE ADDRESS							